

# Fusion 4000® Dry Mount Adhesive

## Self – Trimming Instructions

The make up of the Fusion 4000 adhesive allows the adhesive to bond as it cools. Heat activates the adhesive – makes it molten-like – and, as it cools, it returns to its solid form and bonds. Since there is no tissue core to Fusion 4000 (it is 100% adhesive) a feature called self-trimming can be a major benefit especially when mounting irregularly shaped images. To exaggerate to emphasize a point think of a paper doily with it's frilly edges and cut-out design holes throughout. Mounting an item like the doily is a perfect application for Fusion 4000 dry mount adhesive and the self-trimming feature. Here is how to self-trim with Fusion 4000.

1. Pre-heat press to 200°F -210°F while assembling materials in the following order top to bottom:
  - A. Release sheet
  - B. Piece of Fusion 4000 slightly larger than item to be mounted
  - C. Item to mounted face down
  - D. Kraft paper or some other clean breathable paper (like common copy paper)
  - E. Release sheet
2. Place assembly in press for about 60 seconds.
3. Open press and remove the assembly. Quickly separate the image to be mounted from the kraft paper below it. The excess Fusion 4000 will remain on the kraft paper while the image to be mounted will be coated with Fusion 4000 (and pre-dried) and ready for mounting.